



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3935-3
Job Sheet 170816



Part No: D3935-3

Job Qty: 2 ea

Part Name: Pylon Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Waterjet		2/18/02/02
100	Waterjet	2 pcs		2/9/18	0.27	0.36	Waterjet1		2/18/02/02
110	QC	2 pcs		2/9/18	0.00	0.00	QC2 Waterjet-3		2/18/02/02
120	QC	2 pcs		2/9/18	0.00	0.00	QC8-3		38 FEB 05 2018
130	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3		FEB 0 2018 6
140	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		21 FEB 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	17.0646 sf (8.5323 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:17 PM dart.poulin.mario

DQA:

Date:

QA Closed:

Work Order: _____

Part No. _____

NCR No. _____

Date: _____

PART NO:

Original Serial #: S038417

Revision:

Operation:

Change No:

D3935 - 3

Start up Operation

02/02/18
Job No: 170816

Root C

Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

Rushing	
Product Improvement	
Process Improvement	
Manufacturing Process	
Past Due	

Crushing	
Heat Treat	
Wave/Twist in Tube	
Marks/Chatter	

OTHER :

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CANADA
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FAULT CATEGORY

Contamination	
Countersink	
Cut Too Short	
Instructions Incomplete/Unclear	
Drill Holes	
Incomplete/Unqualified	
Power Loss/Surge	
Folio/Program	
Grain	
Weld	
Wrong Stock Pulled	
Out of Sequence	
Off-set	
Mislabeled	
Fit/Function	
Misaligned/off center	

ture/Cure

te
amage/Defect

Positioned Wrong

Outside Dimensions

Over/Under tolerance

Part Incorrect

Part Lost/Missing

Part Moved

Drawing

Finish

Misread

Turning Sequence

AGAINST DEPARTMENT/PROCESS

Skid-tube		Cross tube		Water Jet		Engineering	
Machining		Small Fab		Prod. Eng. Coord.		Quality	
Thermoforming		Finishing		Rec/Store/Packaging		Other	
Large Fab		Composite		Supplier			

QTY Effective :

MRB (QS1042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PERFORMANCE / UPDATE

Work Order update only

DART
AEROSPACE
S038417

Pylon Wall

DART AEROSPACE LTD		Work Order:	170816
Description: Pylon Wall Protector, LH		Part Number:	D3935-3
Inspection Dwg: D3935 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	+/-0.030	5.68	1		Viper	
12.68	+/-0.030	12.68	1		T-10	
18.75	+/-0.030	18.75	1			
19.00	+/-0.030	19.00	1			
20.25	+/-0.030	20.25	1			
22.75	+/-0.030	22.75	1			
23.73	+/-0.030	23.73	1			
28.63	+/-0.030	28.63	1			
32.75	+/-0.030	32.75	1			
1.00	+/-0.030	1.00	1			
3.50	+/-0.030	3.50	1			
9.00	+/-0.030	9.00	1			
17.00	+/-0.030	17.00	1			
18.50	+/-0.030	18.50	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
0.125	+/-0.010	.127	1			

Measured by:	DL	Audited by:		Prototype Approval:	N/A
Date:	18/02/02	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.11.17	New Issue	KJ	